

SIPLUS S7-1500 CPU 1515F-2 PN -25°C to 60°C with conformal coating based on 6ES7515-2FM01-0AB0. central processing unit with working memory 750 KB for program and 3 MB for data, 1. Interface: PROFINET IRT WITH 2 PORT SWITCH, 2. Interface: PROFINET RT, 30 NS BIT-PERFORMANCE, SIMATIC MEMORY CARD NECESSARY



General information	
Product type designation	CPU 1515F-2 PN
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Type of supply voltage	24 V DC
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
• Mains/voltage failure stored energy time	5 ms
Input current	

Current consumption (rated value)	0.8 A
Inrush current, max.	2.4 A; Rated value
I <sup>2</sup> t	0.02 A <sup>2</sup> ·s

### Power

Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.2 W

### Power loss

Power loss, typ.	6.3 W
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### Memory

Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes

### Work memory

<ul style="list-style-type: none"> <li>integrated (for program)</li> </ul>	750 kbyte
<ul style="list-style-type: none"> <li>integrated (for data)</li> </ul>	3 Mbyte

### Load memory

<ul style="list-style-type: none"> <li>Plug-in (SIMATIC Memory Card), max.</li> </ul>	32 Gbyte
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### Backup

<ul style="list-style-type: none"> <li>maintenance-free</li> </ul>	Yes
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### CPU processing times

for bit operations, typ.	30 ns
for word operations, typ.	36 ns
for fixed point arithmetic, typ.	48 ns
for floating point arithmetic, typ.	192 ns

### CPU-blocks

Number of elements (total)	6 000; Blocks (OB, FB, FC, DB) and UDTs
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### DB

<ul style="list-style-type: none"> <li>Number range</li> </ul>	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
<ul style="list-style-type: none"> <li>Size, max.</li> </ul>	3 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB

### FB

<ul style="list-style-type: none"> <li>Number range</li> </ul>	0 ... 65 535
<ul style="list-style-type: none"> <li>Size, max.</li> </ul>	500 kbyte

### FC

<ul style="list-style-type: none"> <li>Number range</li> </ul>	0 ... 65 535
<ul style="list-style-type: none"> <li>Size, max.</li> </ul>	500 kbyte

### OB

<ul style="list-style-type: none"> <li>Size, max.</li> </ul>	500 kbyte
<ul style="list-style-type: none"> <li>Number of free cycle OBs</li> </ul>	100

• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 µs
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	1
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
<b>Nesting depth</b>	
• per priority class	24; Up to 8 possible for F-blocks
<b>Counters, timers and their retentivity</b>	
<b>S7 counter</b>	
• Number	2 048
<b>Retentivity</b>	
— adjustable	Yes
<b>IEC counter</b>	
• Number	Any (only limited by the main memory)
<b>Retentivity</b>	
— adjustable	Yes
<b>S7 times</b>	
• Number	2 048
<b>Retentivity</b>	
— adjustable	Yes
<b>IEC timer</b>	
• Number	Any (only limited by the main memory)
<b>Retentivity</b>	
— adjustable	Yes
<b>Data areas and their retentivity</b>	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
<b>Flag</b>	
• Number, max.	16 kbyte
• Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
<b>Data blocks</b>	
• Retentivity adjustable	Yes
• Retentivity preset	No
<b>Address area</b>	
Number of IO modules	8 192; max. number of modules / submodules

I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
• Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
• Modules per rack, max.	32; CPU + 31 modules
• Number of lines, max.	1
PtP CM	
• Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
• Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
Interfaces	
Number of PROFINET interfaces	2

Number of PROFIBUS interfaces	0
<b>1. Interface</b>	
<b>Interface types</b>	
• Number of ports	2
• integrated switch	Yes
• RJ 45 (Ethernet)	Yes; X1
<b>Protocols</b>	
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes
• Web server	Yes
• Media redundancy	Yes
<b>PROFINET IO Controller</b>	
<b>Services</b>	
— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	Yes
— IRT	Yes
— MRP	Yes; as MRP redundancy manager and/or MRP client; max. number of devices in the ring: 50
— MRPD	Yes; Requirement: IRT
— PROFINergy	Yes
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Of which IO devices with IRT, max.	64
— Number of connectable IO Devices for RT, max.	256
— of which in line, max.	256
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
<b>Update time for IRT</b>	
— for send cycle of 250 µs	250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 µs of the isochronous OB is decisive
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms

— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)

#### Update time for RT

— for send cycle of 250 µs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms

#### PROFINET IO Device

##### Services

— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	Yes
— MRP	Yes
— MRPD	Yes; Requirement: IRT
— PROFINergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4

## 2. Interface

#### Interface types

• Number of ports	1
• integrated switch	No
• RJ 45 (Ethernet)	Yes; X2

#### Protocols

• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes
• Web server	Yes
• Media redundancy	No

#### PROFINET IO Controller

##### Services

— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	No
— MRP	No
— MRPD	No

— PROFINergy	Yes
— Prioritized startup	No
— Number of connectable IO Devices, max.	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Number of connectable IO Devices for RT, max.	32
— of which in line, max.	32
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data

#### Update time for RT

— for send cycle of 1 ms	1 ms to 512 ms
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#### PROFINET IO Device

##### Services

— PG/OP communication	Yes
— S7 routing	Yes
— Isochronous mode	No
— IRT	No
— MRP	No
— MRPD	No
— PROFINergy	Yes
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4

#### Interface types

##### RJ 45 (Ethernet)

• 100 Mbps	Yes
• Autonegotiation	Yes
• Autocrossing	Yes
• Industrial Ethernet status LED	Yes

#### Protocols

##### Number of connections

• Number of connections, max.	192; via integrated interfaces of the CPU and connected CPs / CMs
• Number of connections reserved for ES/HMI/web	10
• Number of connections via integrated interfaces	108

• Number of S7 routing paths	16
<b>Redundancy mode</b>	
<b>Media redundancy</b>	
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
<b>SIMATIC communication</b>	
• S7 communication, as server	Yes
• S7 communication, as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
<b>Open IE communication</b>	
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	1 472 byte
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
<b>Web server</b>	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
<b>OPC UA</b>	
• OPC UA server	Yes; Data access (read, write, subscribe), runtime license required
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
<b>Further protocols</b>	
• MODBUS	Yes; MODBUS TCP
<b>Isochronous mode</b>	
Equidistance	Yes
<b>S7 message functions</b>	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of simultaneously active program alarms	
• Number of program alarms	600

- Number of alarms for system diagnostics 200
- Number of alarms for motion technology objects 160

### Test commissioning functions

Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No

### Status/control

- Status/control variable Yes
- Variables Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
- Number of variables, max.
  - of which status variables, max. 200; per job
  - of which control variables, max. 200; per job

### Forcing

- Forcing, variables Peripheral inputs/outputs
- Number of variables, max. 200

### Diagnostic buffer

- present Yes
- Number of entries, max. 3 200
  - of which powerfail-proof 500

### Traces

- Number of configurable Traces 4; Up to 512 KB of data per trace are possible

### Interrupts/diagnostics/status information

#### Diagnostics indication LED

- RUN/STOP LED Yes
- ERROR LED Yes
- MAINT LED Yes
- Connection display LINK TX/RX Yes

### Supported technology objects

Motion Control	Yes; Note: The number of axes affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
• Number of available Motion Control resources for technology objects	2 400
• Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20

— per cam track	160
— per probe	40
<b>Controller</b>	
• PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
<b>Counting and measuring</b>	
• High-speed counter	Yes

### Standards, approvals, certificates

<b>Highest safety class achievable in safety mode</b>	
• Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
<b>Probability of failure (for service life of 20 years and repair time of 100 hours)</b>	
— Low demand mode: PFDavg in accordance with SIL3	< 2.00E-05
— High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09

### Ambient conditions

<b>Ambient temperature during operation</b>	
• horizontal installation, min.	-25 °C; = Tmin
• horizontal installation, max.	60 °C; = Tmax; display: 50 °C, the display is switched off at an operating temperature of typically 50 °C
• vertical installation, min.	-25 °C
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
<b>Ambient temperature during storage/transportation</b>	
• min.	-40 °C
• max.	70 °C
<b>Altitude during operation relating to sea level</b>	
• Installation altitude above sea level, max.	5 000 m
• Ambient air temperature-barometric pressure-altitude	Restrictions for installation altitudes > 2 000 m, see entry ID: 109763260
<b>Relative humidity</b>	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; incl. condensation / frost permitted (no commissioning under condensation conditions)
<b>Resistance</b>	
<b>Coolants and lubricants</b>	
— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
<b>Use in stationary industrial systems</b>	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request

— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
<b>Use on ships/at sea</b>	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
<b>Usage in industrial process technology</b>	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
<b>Remark</b>	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
<b>Conformal coating</b>	
• Coatings for printed circuit board assemblies acc. to EN 61086	Yes
• Protection against fouling acc. to EN 60664-3	Yes; Type 1 protection
• Military testing according to MIL-I-46058C, Amendment 7	Yes; Discoloration of coating possible during service life
• Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A	Yes; Conformal coating, Class A
<b>Configuration</b>	
<b>Programming</b>	
<b>Programming language</b>	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— GRAPH	Yes
<b>Know-how protection</b>	
• User program protection/password protection	Yes
• Copy protection	Yes
• Block protection	Yes
<b>Access protection</b>	
• Password for display	Yes

- Protection level: Write protection Yes
- Protection level: Read/write protection Yes
- Protection level: Complete protection Yes

#### Cycle time monitoring

- lower limit adjustable minimum cycle time
- upper limit adjustable maximum cycle time

#### Dimensions

Width	70 mm
Height	147 mm
Depth	129 mm

#### Weights

Weight, approx.	830 g
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#### Other

Note: At temperatures below 0 °C legibility may be restricted and representation of dynamic contents may be slower

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